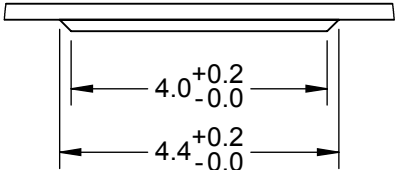
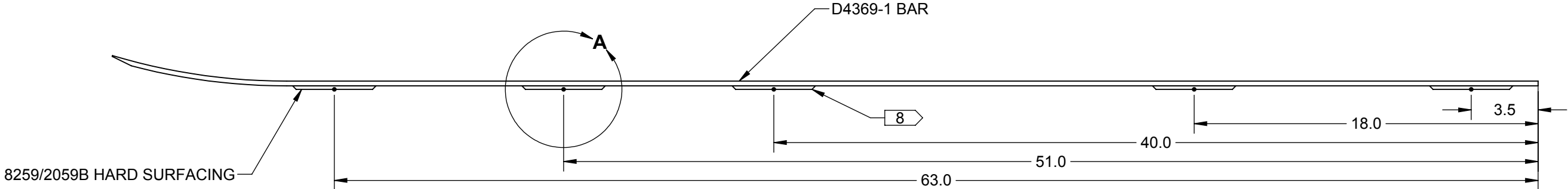
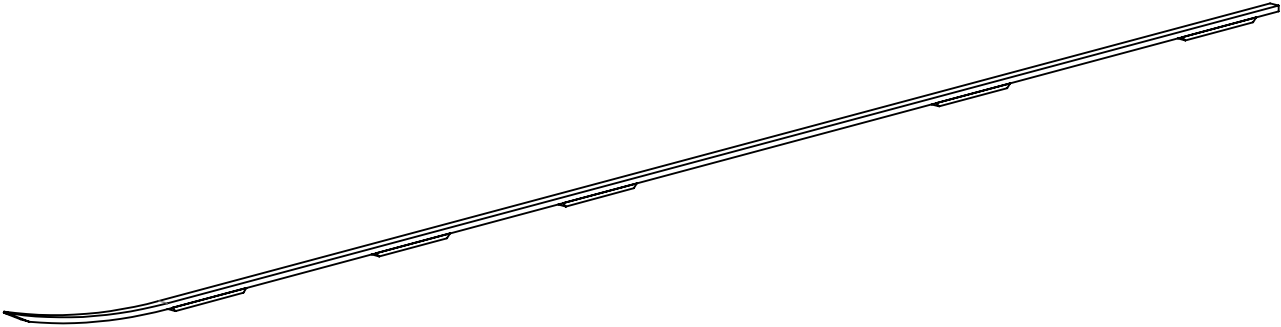


ITEM	QTY -041 X	P/N	DESCRIPTION
		D4369-041	BAR WELDMENT
1	1	D4369-1	BAR
2	A/R	8259/2059B	HARD SURFACING



8 **DETAIL A** 
5 PL
SCALE 2X



 **D4369-041 BAR WELDMENT**

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: D4369-041 = 3.23 lbs
 - 8) BUILDUP HARD SURFACING 0.18 - 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.19 - 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

PRELIMINARY ISSUE

B	REVISE WELDING NOTES, ADD -041/-043 WELDMENTS	DB	15.10.08
A	NEW ISSUE	SC	11.06.14
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO.	REV. B4
MFG. APPR.	DD	D4369	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
DATE	15.10.08	COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

ITEM	QTY -043 X	P/N	DESCRIPTION
		D4369-043	BAR WELDMENT
1	1	D4369-3	BAR
2	A/R	8259/2059B	HARD SURFACING

D

C

B

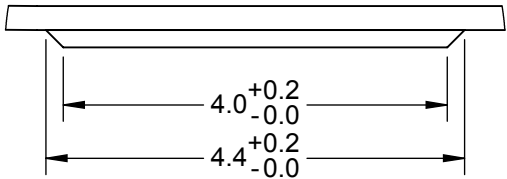
A

D

C

B

A



DETAIL B
4 PL
SCALE 2X



8

D4369-3 BAR

8259/2059B HARD SURFACING

8

43.0

37.0

24.00

6.0



D4369-043 BAR WELDMENT

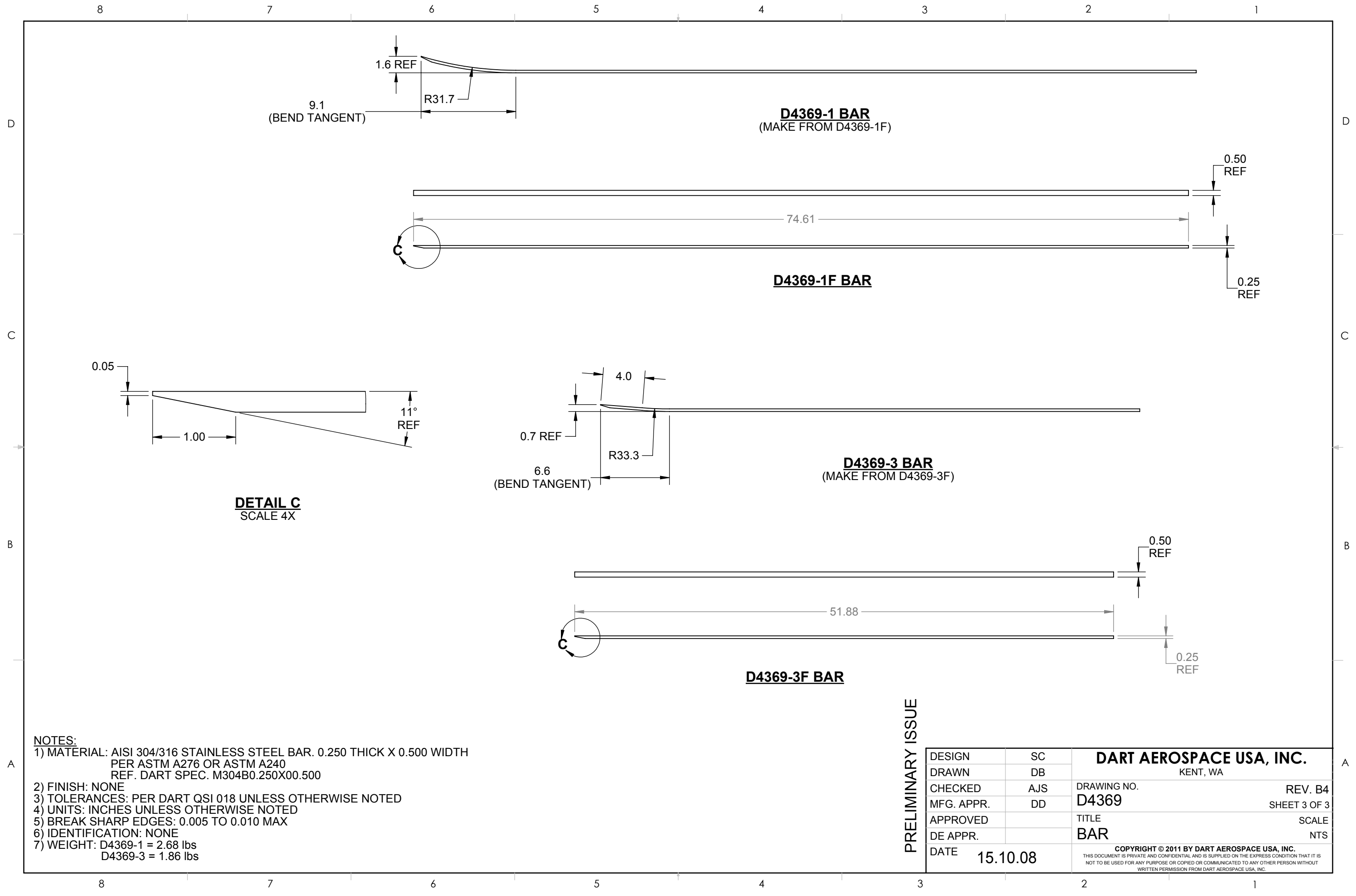
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: D4369-043 = 2.30 lbs
- 8) BUILDUP HARD SURFACING 0.18 - 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.19 - 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)



PRELIMINARY ISSUE

DESIGN	SC	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO. D4369	REV. B4 SHEET 2 OF 3
MFG. APPR.	DD	TITLE BAR	SCALE NTS
APPROVED		COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	
DE APPR.			
DATE	15.10.08		



NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR. 0.250 THICK X 0.500 WIDTH
PER ASTM A276 OR ASTM A240
REF. DART SPEC. M304B0.250X00.500
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: D4369-1 = 2.68 lbs
D4369-3 = 1.86 lbs

PRELIMINARY ISSUE

DESIGN	SC	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO.	REV. B4
MFG. APPR.	DD	D4369	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
DATE	15.10.08	COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	